

**Complete set of claims showing deletions and additions in amended claims.**

Deletions are enclosed in brackets with a strikeout line through the respective deletions while insertions are shown underlined, the language remaining from the original specification and/or previous amendments shown in regular type. Claim version identifier markings are enclosed in parentheses.

1. (currently amended) A method of making a decorative molding wrapping foil comprises the steps of creating an image of a decoration having features specific to a substrate to be decorated, said features derived from a decorative molding substrate previously wrapped with a decorative molding wrapping foil wherein said previously wrapped substrate is substantially equivalent to said substrate to be decorated, storing said image as a digital image in a portable image format, importing said digital image into an electronic graphics reader, duplicating said image thereby creating a duplicate image, overlaying a portion of said duplicate image over said image in one transition zone thereof ~~{and overlaying a like portion of said image over said duplicate image in a like transition zone thereof}~~ thereby creating ~~{a continuously}~~ an overlapped repeating image, importing said overlapped repeating image into a printing process, printing said overlapped repeating image upon a wrapping foil and wrapping said wrapping foil upon a roll for use in foil wrapping of a substrate for use as picture frame element or building trim piece.

2. (Original) The method as in claim 1 wherein at least one characteristic of said digital image is enhanced before duplicating said digital image.

3. (Original) The method as in claim 2 wherein said at least one said characteristic is selected from the group comprising, color, hue, contrast, brightness, optical enhancement or the negative of said digital image.

~~{4-7 (previously canceled)}~~

8. (Original) The method as in claim 3 wherein said printing process is a single-pass, multi-color electrostatographic duplex printer.

~~{9. (canceled) The method as in claim 1 wherein said wrapping foil is unrolled from said roll, has an adhesive applied to a reverse side thereof and is wrapped around a substrate to be decorated.}~~

~~{10. (canceled) The method as in claim 9 wherein said features on said image specific to said substrate to be decorated are aligned with said substrate to be decorated, said wrapping foil caused to adhere to said substrate by said adhesive.}~~

~~{11-14 (previously canceled)}~~

5 15. (currently amended) The method as in claim 1 wherein said ~~{continuously repeating}~~ repeated image is imported into a single-pass, multi-color electrostatographic duplex printer, said ~~{continuously repeating}~~ repeated image repeated in side by side fashion from one side edge to an opposite side edge of a wrapping foil roll to be printed, printing said ~~{continuously {repeating}}~~ repeated image in said side by side fashion upon said wrapping foil, wrapping said wrapping foil upon a roll for use in foil wrapping of a substrate for use as picture frame element or building trim piece.

16. (currently amended) The method as in claim 15 wherein at least one of said overlapped repeating images repeated in said side by side fashion is different in color from at least one other of said overlapped repeating images repeated in said side by side fashion.

17. (currently amended) The method as in claim 15 wherein at least one of said overlapped repeating images repeated in said side by side fashion is different in hue from at least one other of said overlapped repeating images repeated in said side by side fashion.

18. (currently amended) The method as in claim 15 wherein at least one of said overlapped repeating images repeated in said side by side fashion is different in contrast from at least one other of said overlapped repeating images repeated in said side by side fashion.

19. (currently amended) The method as in claim 15 wherein at least one of said overlapped repeating images repeated in said side by side fashion is different in brightness from at least one other of said overlapped repeating images repeated in said side by side fashion.

20. (currently amended) A decorative molding wrapping foil derived from a decorative molding substrate previously wrapped with a decorative molding wrapping foil ~~{from a decoration}~~ having features specific to ~~{a}~~ another substrate to be decorated comprises an image of ~~{said decoration having said features specific to}~~ said previously

5 wrapped substrate stored as a digital image in a portable image format, wherein said digital image is imported into an electronic graphics reader, said digital image thereafter duplicated at least once thereby creating at least one duplicate image, overlaying a portion of one of said duplicate images over said digital image in one transition zone thereof, overlaying a  
10 ~~{like}~~ portion of another said digital image over said one duplicate image in a ~~{like}~~ transition zone thereof, repeating said overlaying of additional digital images in selected transition zones thereof thereby creating a length of repeating images necessary for the selected printing process~~[continuously repeating image]~~, importing said length of repeating images into ~~{repeating image in}~~ a single-pass, multi-color electrostatographic duplex printer, continuously printing said length of repeating images ~~{repeating image}~~ upon a wrapping foil and wrapping said wrapping foil upon a roll for use in foil wrapping of a substrate for use as picture frame element or building trim piece.

21. (previously presented) The decorative molding wrapping foil as in claim 20 wherein at least one characteristic of said digital image is enhanced before duplicating said digital image.

22. (previously presented) The decorative molding wrapping foil as in claim 21 wherein said at least one said characteristic is selected from the group comprising, color, hue, contrast, brightness, optical enhancement or the negative of said digital image.

23. (previously presented) The decorative molding wrapping foil as in claim 20 wherein said continuously repeating image imported into a single-pass, multi-color electrostatographic duplex printer is repeated in side by side fashion from one side edge to an opposite side edge of a wrapping foil roll to be printed, printing said continuously repeating image in said side by side fashion upon said wrapping foil, wrapping said wrapping foil upon a roll for use in foil wrapping of a substrate for use as picture frame element or building trim piece.

24. (previously presented) The decorative molding wrapping foil as in claim 23 wherein at least one of said repeating images repeated in said side by side fashion is different in color from at least one other of said repeating images repeated in said side by side fashion.

25. (previously presented) The decorative molding wrapping foil as in claim 23 wherein at least one of said repeating images repeated in said side by side fashion is different in hue from at least one other of said repeating images repeated in said side by side fashion.

26. (previously presented) The decorative molding wrapping foil as in claim 23 wherein at least one of said repeating images repeated in said side by side fashion is different in contrast from at least one other of said repeating images repeated in said side by side fashion.

27. (previously presented) The decorative molding wrapping foil as in claim 23 wherein at least one of said repeating images repeated in said side by side fashion is different in brightness from at least one other of said repeating images repeated in said side by side fashion.

28. (currently amended) The decorative molding wrapping foil as in claim 20 wherein said features specific to said substrate are selected from the class including contour lines, shading, weathering, damage~~[,]~~ and edging.